


**LOCTITE<sup>®</sup> 8018™**

January 2007

**PRODUCT DESCRIPTION**

LOCTITE<sup>®</sup> 8018™ provides the following product characteristics:

<b>Technology</b>	Oil & Grease
Chemical Type	Blend of refined petroleum oils and additives
Appearance	Clear yellow-brown liquid <sup>LMS</sup>
Propellant	Propane/Butane
Solubility in Water	Insoluble
Solubility in Acetone	Soluble
<b>Cure</b>	Not applicable
<b>Application</b>	Lubrication
Specific Benefit	<ul style="list-style-type: none"> <li>• Easy application from an aerosol can</li> <li>• Fast, efficient and economical</li> <li>• Will not affect painted surfaces</li> <li>• Low surface tension</li> <li>• Does not contain chlorinated solvents</li> <li>• Does not contain CFC</li> </ul>

LOCTITE<sup>®</sup> 8018™ is a transparent super penetrating oil in an aerosol can, based on a blend of petroleum oils and additives. The product quickly flows between rusted and corroded parts to break the bond of oxidized metal. Due to its exceptional penetrating properties it is also suitable for loosening tar, grease, dirt and other carbon deposits. The product leaves a thin film that lubricates and prevents rust. LOCTITE<sup>®</sup> 8018™ is specifically designed as a super penetrating oil to free rusted or frozen nuts, bolts, screws, fittings and other fasteners as well as metal components in automotive and industrial equipment. It is also recommended for cleaning parts before lubrication and as a light lubricant and rust inhibitor.

**TYPICAL PROPERTIES**

Specific Gravity @ 20 °C	0.777 to 0.789 <sup>LMS</sup>
Flash Point - See MSDS	
Viscosity @ 25°C, mPa·s (cP)	<100
Solids/Non-Volatile Content, %	8.0 to 8.8 <sup>LMS</sup>
Refractive Index, ISO 489	1.425 to 1.437 <sup>LMS</sup>

**GENERAL INFORMATION**

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).**

**Directions for use**

1. Shake can thoroughly before use.

2. Best results are obtained when the product is at room temperature.
3. Spray an even coat of LOCTITE<sup>®</sup> 8018™ from a distance of about 20 to 25 cm.
4. Allow the product to penetrate for approximately 5 minutes.
5. Light tapping with a hammer will speed up penetration.
6. Thereafter, separate or disassemble parts in a normal fashion.
7. In extreme cases, a second application with a longer soaking time may be required.
8. For loosening tar, grease, dirt, oil and carbon deposits follow the above instructions. After appropriate soaking time, remove loosened dirt with a cloth or with a plastic or wooden scraper.

**Loctite Material Specification<sup>LMS</sup>**

LMS dated July 16, 2004. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

**Storage**

The product is classified as flammable and must be stored in an appropriate manner in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry location. Storage information may also be indicated on the product container labelling.

**Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.**

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

**Conversions**

(°C x 1.8) + 32 = °F
kV/mm x 25.4 = V/mil
mm / 25.4 = inches
µm / 25.4 = mil
N x 0.225 = lb
N/mm x 5.71 = lb/in
N/mm <sup>2</sup> x 145 = psi
MPa x 145 = psi
N·m x 8.851 = lb·in
N·m x 0.738 = lb·ft
N·mm x 0.142 = oz·in
mPa·s = cP



**Note**

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Reference 0.0